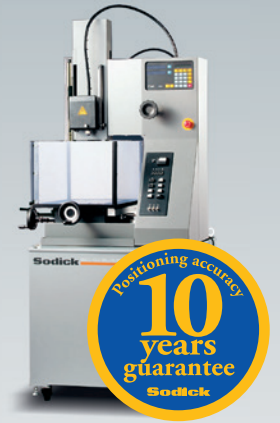


K1C

High-speed hole EDM by Sodick



- Improved ease of operation
- Guide set 0.8 mm
- Electrode tube 20 pcs. 0.8 mm

- Splash guard
- Workpiece fixtures

Technical Specifications

X/Y/Z axis travel (mm)	200 x 300 x 300
W axis (Cutting axis in mm)	250
Table dimensions (W x D, mm)	250 x 350
Max. workpiece dimensions (W x D x H, mm)	250 x 350 x 300
Max. workpiece weight (kg)	100
Electrode diameter (mm)	0.25 ~ 3.0
Electrode guide to table surface (mm)	50 ~ 300
Machine tool dimensions (W x D x H, mm)	890 x 870 x 2015
Machine tool weight (kg)	550

Dielectric tank

External dimensions (W x D x H, mm)	-
Dielectric fluid	Water
Capacity (l)	20
Filtration method	Replaceable sponge filter

Options

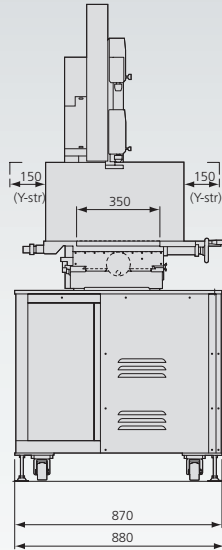
High column spec. (100 / 200mm)	Guide sets 0.3 ~ 3.0 mm diameter (in 0.1 mm steps)
30-amp booster for electrode diameters up to 6.0 mm	Guide sets (long design) 0.3 ~ 3.0 mm diameter (in 0.1 mm steps)
Z axis digital	100-litre dielectric tank
Flush block	Electrode tube 0.3 ~ 3.0 mm diameter (in 0.1 mm steps)

K1C

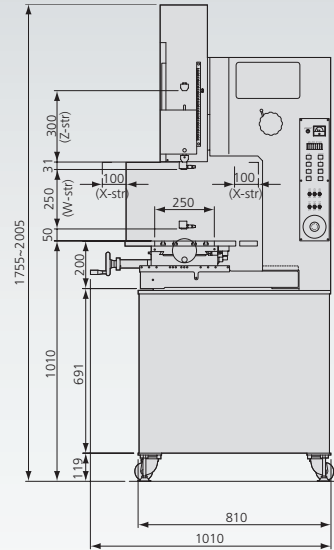
Technical Specifications



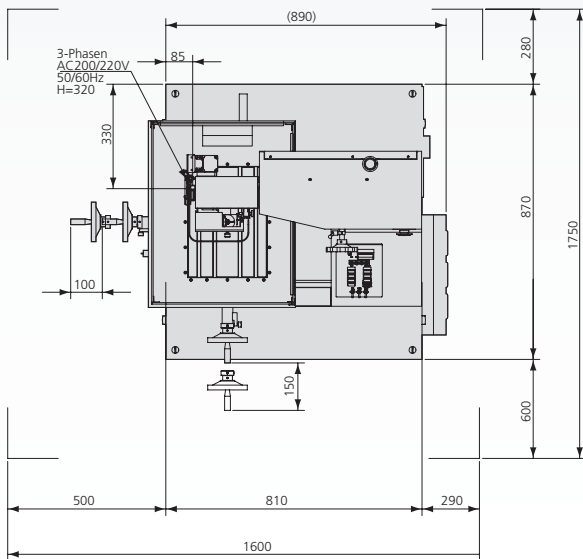
Side View



Front View



Top View



Due to ongoing research, specifications are subject to change without prior notice.

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