

# AD35L

The perfect low-cost entry into linear die sinking EDM



- LN Professional
- Linear motor cooling unit
- Linear scales (X/Y/Z axis)
- Remote controller
- USB port
- Shuttle ATC
- SEC-10 (C-axis)
- SGF Plus Circuit
- 15" TFT touch screen display

- Dielectric cooling unit
- Automatic voltage regulator
- Paper filter (2)
- Fire extinguisher
- Mouse
- LAN connection
- Tool kit
- Work light

## Technical Specifications

XYZ axis travel (mm)	350 x 250 x 270
Work table size (W x D) (mm)	600 x 400
Work tank dimensions (W x D x H, mm)	975 x 555 x 350
Work tank fluid level (Min. to Max., mm)	170 – 300
Work tank capacity (l)	180
Max. workpiece weight (kg)	550
Max. Weight of electrode (kg)	50
Distance from floor to table top (mm)	810
Machine tool dimensions (W x D x H, mm) (Incl. power supply and dielectric tank)	2080 x 1955 x 2350
Machine installation dimensions (mm)	2800 x 2900
Machine weight (kg)	3200
Air pressure (MPa)	0.65
Air flow (NL/min)	100
Total power input	3-phases 50/60Hz, 10 KVA

## Dielectric tank

External dimensions (W x D x H, mm)	800 x 1705 x 2125
Empty weight (kg)	840 (including power supply)
Dielectric fluid	Oil
Capacity (l)	400
Filtration method	Replaceable paper filter (MF-2400)

## C Axis (optional)

Resolution	0.001°
Rotational speed (min – max rpm, continuous)	2 – 20

# Sodick

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